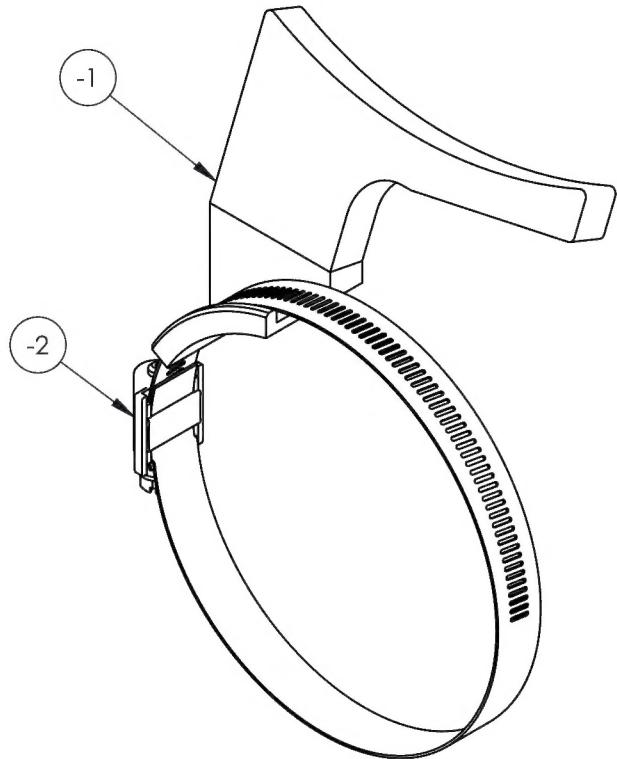


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		-1A & -1B CH'D FROM 60mm LENGTH TO 45mm, FROM 15° TO 10°.	10/23/2008	WP	RW
D		-1A CH'D INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DRAWING PER GE.	4/20/2012	RJC	GE
5	16-0196	-1B ADDED ENGRAVE "8812240000", S/N TEXT HT. 4mm "8812240000-1" TEXT HT. 4mm,	10/28/2016	RJC	SM



NOTES

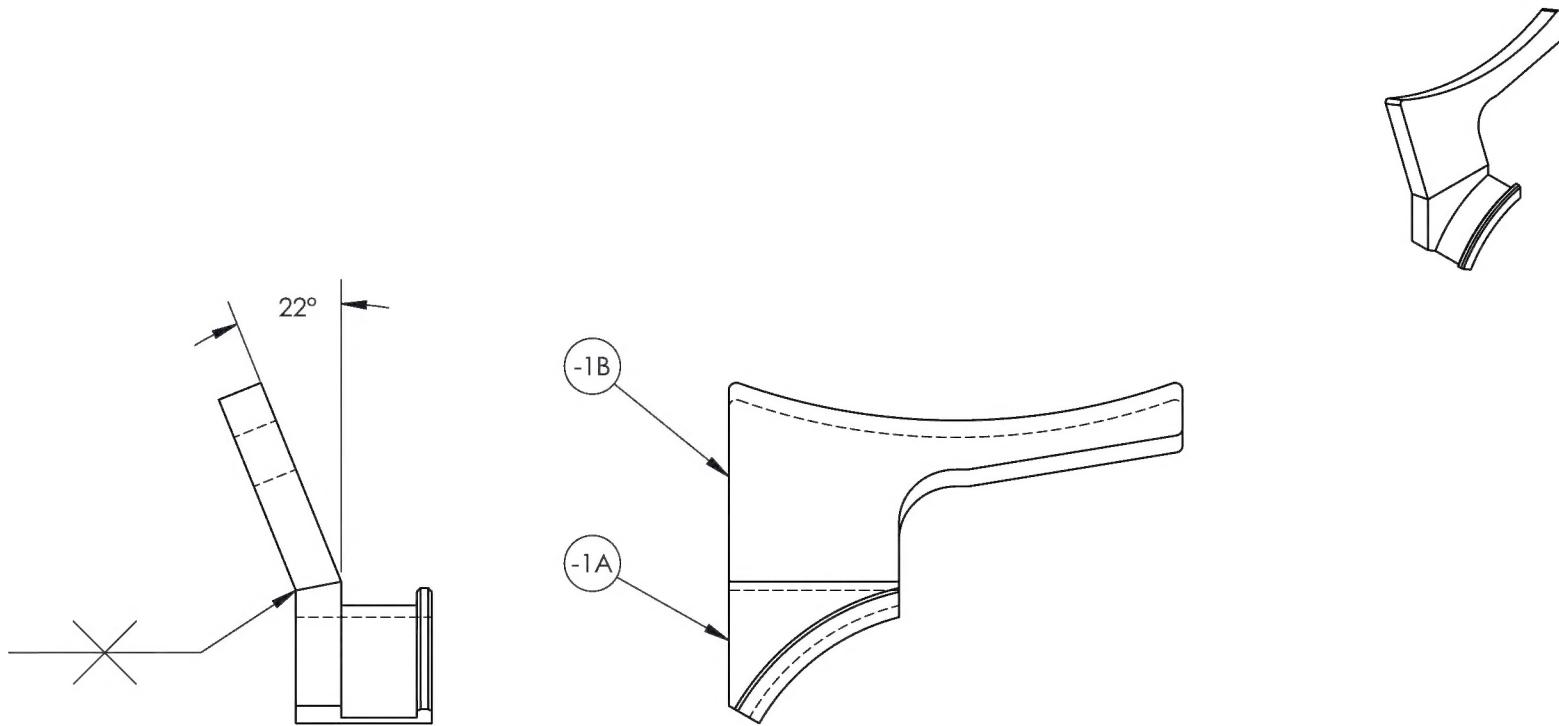
2. DWG FOR MANUFACTURE AID ONLY.
3. PLEASE KEEP THESE DRAWINGS WITH THE
TURBOMECA DRAWINGS.



 AEROSPACE			
TITLE			
TUBE SUPPORT			
DWG NO.			REV 5
881 2 240 000			
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		XXX \pm .005 FRACTIONS \pm 1/8	
TREAT		XX \pm .01 ANGLES \pm 5°	
FINISH		X \pm .1 SURFACES = 125	
SPEC		✓	
DRAWN BY:		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:		USED ON MODEL	
APPROVED:		ARRIEL SA365 OU 350	
SCALE	1:2	DATE	8/5/2003
		SHEET 1 OF 4	

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REV		ECR		REVISIONS		
				DESCRIPTION		DATE
				INITIAL	APPROVED	



NOTE:
WELD AS SHOWN, USE 5356 FILLER ROD.



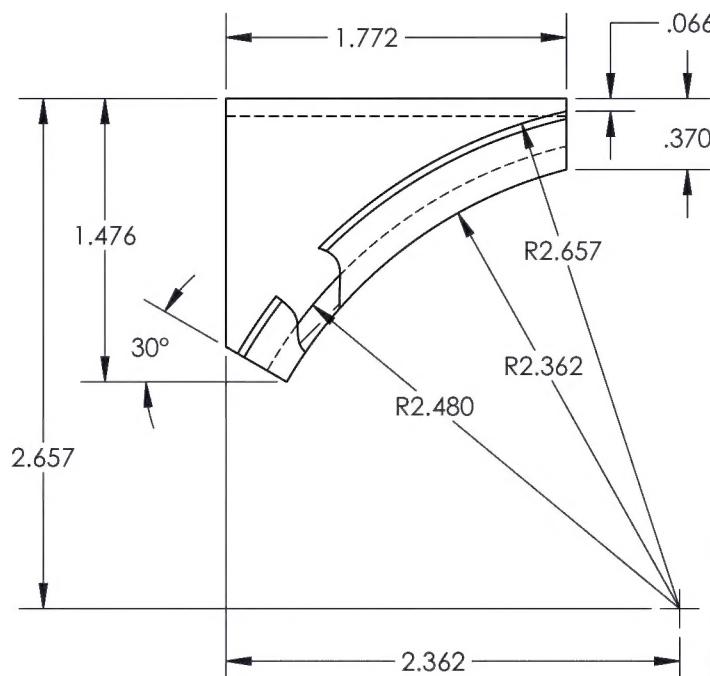
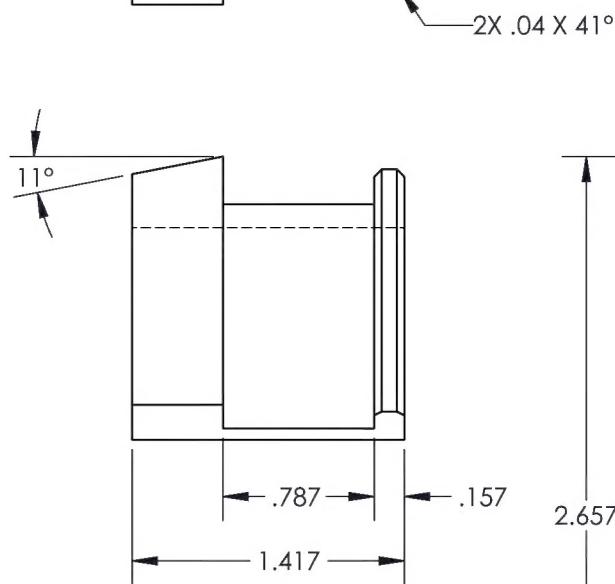
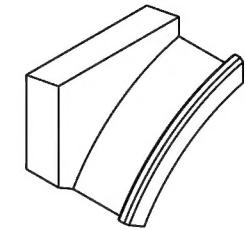
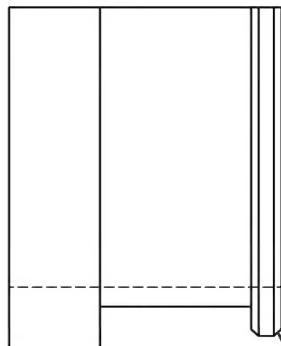
TITLE	
TUBE SUPPORT	
DWG NO. 881 2 240 000-1 REV 5	
MAT'L UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH .XX ± .01 ANGLES ± 5° SPEC BLACK ANODIZE .X ± .1 SURFACES = 125 MIL-A-8625F, TYPE II, CLASS II ✓ DRAWN BY: COLE CHECKED: MACKOVJAK OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT ARRIEL SA365 OU 350 SCALE 1:2 DATE 8/5/2003 SHEET 2 OF 4	

(-1)

SUPPORT WELDMENT

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		-1A CH'D FROM 60mm LENGTH TO 45mm, FROM 15° TO 10°.	10/23/2008	WP	RW
D		-1A CH'D INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DRAWING PER GE.	4/20/2012	RJC	GE



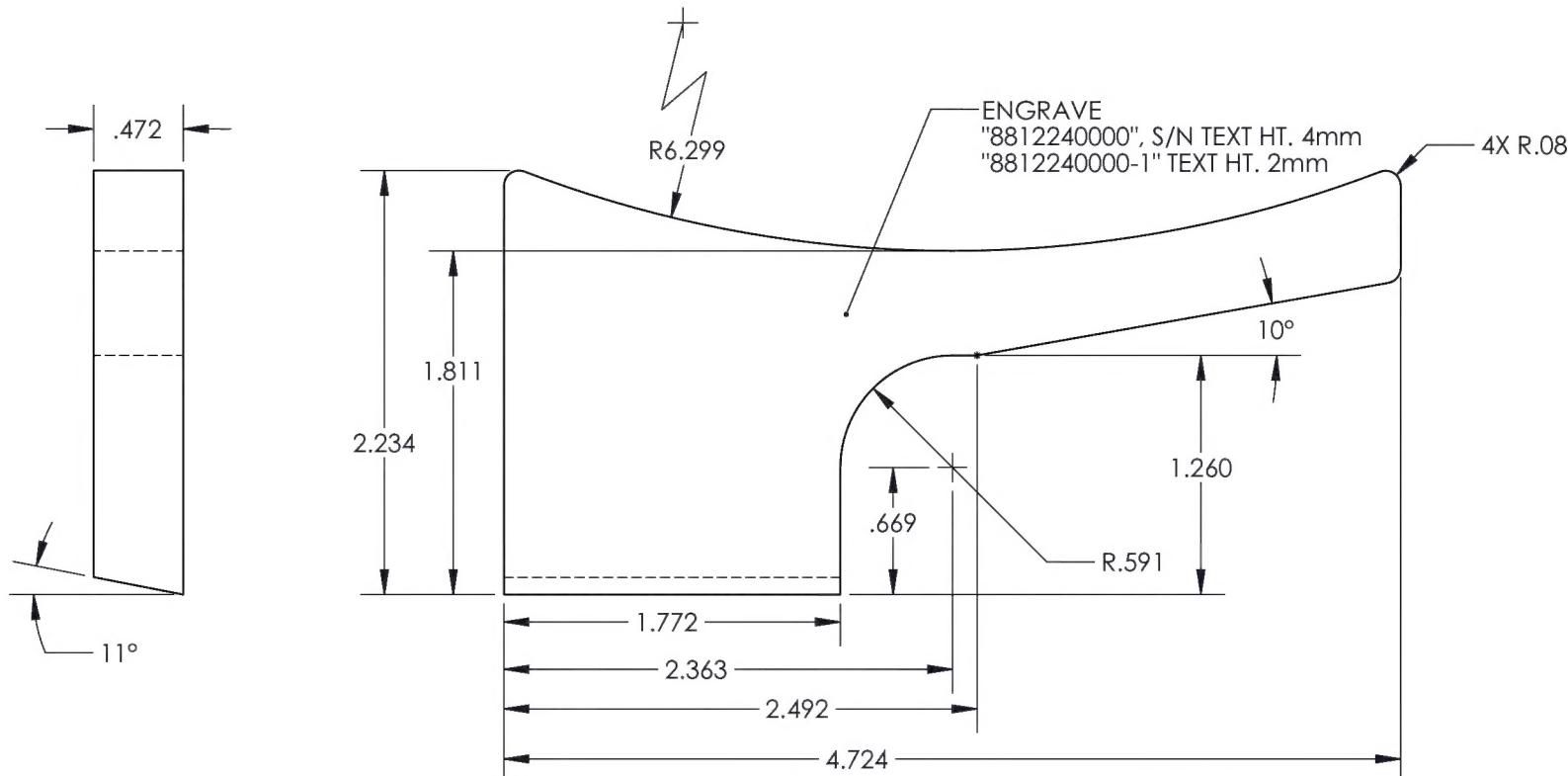
-1A

TUBE SUPPORT BOTTOM PART

TITLE		DWG NO.		REV
DART AEROSPACE		881 2 240 000-1A		5
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT	.XXX ± .005	FRACTIONS ± 1/8		
TREAT	.XX ± .01	ANGLES ± 5°		
FINISH SEE -1	X ± .1	SURFACES = 125		
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R			
DRAWN BY:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
CHECKED:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
OPPS APPR:	USED ON MODEL			
QA APPR:	ARRIEL SA365 OU 350			
APPROVED:	GILBERT			
SCALE	1:1	DATE	8/5/2003	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		-1B CH'D FROM 60mm LENGTH TO 45mm, FROM 15° TO 10°.	10/23/2008	WP	RW
5	16-0196	-1B ADDED ENGRAVE "8812240000", S/N TEXT HT. 4mm "8812240000-1" TEXT HT. 2mm.	10/28/2016	RJC	SM



DART AEROSPACE	
TITLE	
TUBE SUPPORT	
DWG NO. 881 2 240 000-1B REV 5	
MAT'L 6061 UNLESS OTHERWISE SPECIFIED HEAT DIMENSIONS ARE IN INCHES TREAT FRACTIONS $\pm \frac{1}{16}$ FINISH SEE -1 ANGLES $\pm 5^\circ$ SPEC SURFACES = 125	
.XXX $\pm .005$.XX $\pm .01$ X $\pm .1$	
DRAWN BY: COLE 1. BREAK ALL SHARP EDGES CHECKED: MACKOVJAK .015 x 45° OR .015R OPPS APPR: ANDERSON 2. DIMENSIONAL LIMITS APPLY QA APPR: LINDSAY AFTER PLATING APPROVED: GILBERT 3. INTERPRET DIM AND TOL PER ARRIEL SA365 OU 350 ASME Y14.5M-2009	
SCALE 1:1	DATE 8/5/2003
SHEET 4 OF 4	